

SOUTH PRODUCTION NOTES

**November 4, 2014
Day Shift**

**BASF EMPLOYEES
27 Last Recordable
493 Last Lost Time**

#1 MED / AI-4190:

Follow clean up sheet. We do have a pallet of 50 lb. bags of silica that will need to be repacked before this run. The rest of the silica is in supersacks.

Midnight shift: Cleaning the dryer and working on the pulva take off bar change over late in the shift.

Day shift:

Afternoon shift:

#1 RC / Clean for SI-1624:

On hold. Calibration was performed on Tuesday.

Day shift: On hold for Bodmann. Low and high temps held. Will exhaust to F1 when running Si 1624.

Afternoon shift:

#2 MED line / Cu-0860:

Need the one paddle fixed. Now would be a good time to fix it.

Midnight shift: Auger and barrel retrieved and installed.

Day Shift:

Afternoon Shift:

#2 RC/ Cu 0860:

Hold until more material made

Midnight shift: Bag 24 from lot162 was fed. Still holding the bag from lot 154 until we know what temperature to feed it at.

Day Shift:

Afternoon Shift:

Exhaust to F1

#3 MED line / Clean for D-1708 Base:

Clean up instructions in clipboard organizer in the CRT room.

Midnight shift: Barrel was retrieved from maintenance and installed.

Day Shift:

Afternoon Shift:

7 Tank AMT:

Finished. 3% is left in the tank.

Midnight Shift:

Day Shift: Will hold until Engineer advises (planning to make another batch)

Afternoon shift:

Old Pfaudler / Finished D-1795:

Done. Need clean up instructions for this and #6 dryer/RC.

Midnight Shift: Hold.

Day Shift: May need to impreg more base? Engineer will advise

Afternoon shift:

#3 RC / D-1795:

Continue on. Keep feed rate @ 625 Lbs/Hr. Current syntron settings are at 1.5 "on", 4.5 "off", and 10% vibration.

Midnight shift: Continued the rescreens.

Day shift:

Afternoon Shift:

Exhaust to CTO

New Pfaudler / D 5253:

Making batches. Consult with Justin.

Midnight shift: Continued on. Solution from tank 6 is transferring slowly.

Possible partial line pluggage as this pump was replaced recently.

Day shift:

Afternoon Shift:

#4 RC / Clean for D-5253:

Close to finishing clean up.

Midnight Shift: Calciner cleaning completed and the calciner is lit and coming up to temperature.

Day Shift:

Afternoon Shift:

Exhaust to Trimer

6 Tank /D-5253

Keep tank in recycle.

Midnight Shift: Still pumping slowly. Possible partial line pluggage as the pump was just recently replaced. Make sure tank is kept in recycle.

Day Shift:

Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty pfaunder, and ONLY use one buggy for feeding the National Dryer.

Midnight Shift: Continuing to feed batches.

Day shift:

Afternoon Shift:

#5 RC / Cu-3818:

Continue. Vac-u-max was repositioned and restarted. It has been running pretty well.

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Exhaust to 5A DC

PK Blender/Al Na Selexorb:

Make sure to only use the CBV-100 raw material(Watch your article #'s). Need 54 batches as of Wednesday morning 10/29/14. Maintenance performed sheave change and dps are much better/in range. Do not blow down the dust collector. Do not make batches if the DP on the dust collector is not in range. Be sure to clean the dust collector clean out ports.

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Abbe Blender / 5206 done:

Done for a while.

Midnight shift: No activity

Day shift: Hold (clean up area), remove Hf signs and secure area

Afternoon Shift:

#6 RC / D-5206

Continue on following the clean up sheet.

Midnight shift: Clean up sheet started.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3/ Cu-0860:

Loaded and waiting for sheave change.

Midnight Shift: Tower loaded and on hold.

Day shift:

Afternoon shift:

Tower 6 / DPT 101:

Continue.

Midnight Shift: Loaded and running. Another day or so.

Day shift:

Afternoon shift:

North Screener / Cu 0860:

Continue to run.

Midnight shift: Down...No alcohol.

Day shift:

Afternoon shift: Finished with last pallet of alcohol.

South Screener /E 474:

Continue to run.

Midnight shift: Continued.

Day shift:

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Only running on day shift for now.

Midnight shift: Hopper emptied.

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Machine being cleaned.

Day shift:

Afternoon shift:

TK #2 / V 2045 done:

Bringing up temps.

Midnight shift: Continued loading.

Day Shift:

Afternoon shift:

TK #4 / Cu 0540:

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

Harrop Kiln / Al-4190:

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift: Continued

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Note: use 120 bags instead of 116. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: No activity.

Day shift: Running day shift only for several days.

Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) #3RC/CTO
- 2) West Pfaudler/#4RC
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) #5 RC
- 7) #2 Line/#2RC
- 8) South PK
- 9) Horne Tabletting
- 10) South Precip
- 11) Abbe/#6RC
- 12) Warehouse - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups:

1. 4RC

2.#1 line change over to Si 1624

3. #3 line clean up and change over

4. Old Pfaudler/#6 change over(this week).